



Trouble-free dosing

Dosing head ventilation V



Trouble-free dosing

The dosing head ventilation V stands for trouble-free dosing of outgassing media. An automatic vent valve separates incoming gases, thereby enabling the independent re-aspiration of the pump given back pressure.

The dosing head ventilation can simply be replaced by the conventional dosing head from Lutz-Jesco MAGDOS dosing pumps sizes 05 - 15.

Simple installation

The dosing head ventilation is fitted with three connection valves. A part of the stroke volume and gas bubbles are returned to the tank during the pressure stroke via the upper vent valve (marked with an arrow). This permits re-aspiration of the pump, even given back pressure. The dosing head ventilation is fitted with an installation clip for the return

hose to prevent it from kinking.

In contrast to conventional pressure valves, the spring-loaded pressure valve is located in the centre. An optionally-available angle connection prevents kinking of the pressure hose.

Functions

- Can be fitted to all MAGDOS dosing pumps sizes 05 15
- Capacity range of the dosing pump with dosing head ventilation V 0.39 – 13 l/h, up to 16 bar
- Easy to assemble
- High chemical resistance
- Transparent PMMA dosing head
- PVC valves and connections

Scope of delivery

- · Dosing head
- Valves
- 1 kit of dosing head screw
- · Hose clamp connection with return hose (2 m)

Note: The dosing pump is not included in the scope of delivery.

Technical data

Dosing head ventilation V for MAGDOS sizes			05	1	2	4	6	10	15	
Delivery capacity at max. backpressure		gph	0.08	0.17	0.42	0.82	1.35	1.93	2.91	
		ml/stroke	0.04 0.17 0.29		0.47	0.68	0.73			
Maximum delivery pressure	Normal mode	psi	232			116	87	44		
	Eco-Mode 1*	psi	145			87	58	29		
	Eco-Mode 2*	psi	87			58	29	15		
Delivery capacity at average backpressure		gph	0.10	0.21	0.50	0.92	1.51	2.11	3.44	
		ml/stroke	0.05 0.20 0.33		0.54	0.74	0.86			
Average delivery pressure		psi	116			58	44	15		
Max. viscosity		mPa⋅s	20							
Materials	Housing, valves		PMMA, PVC							
	Seals		FPM or EPDM							
Further components coming into contact with the media			PVDF, ceramic, Hastelloy							
Approved ambient temperature		°C/°F	5 – 40 / 32 - 104							
Approved media temperature		°C/°F	35 / 95							

^{*} In the case of operation in Eco-Mode energy saving mode, the delivery capacity is 5-10 % less than in normal mode (with the same backpressure).

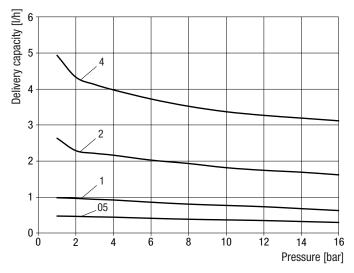
Delivery characteristic curves

When using the dosing head ventilation V, the delivery capacity is reduced in comparison to the use of a normal dosing head. Part of the pressure stroke is conveyed into the return hose to remove gas bubbles from the dosing head.

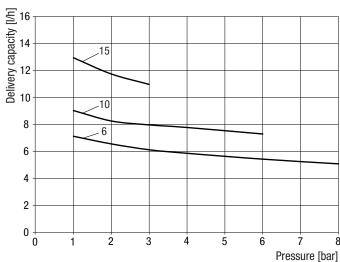
As such, the regular delivery capacity data of your dosing pump as specified in the sales documents no longer apply.

Comply with the following delivery capacity curves. The curves show which delivery capacity the dosing pump can provide given a specific back pressure. The values have been discerned on the test bench and apply at 20 °C (68 °F) for water and a stroke frequency of 100%. The character of the dosing medium (density, viscosity, temperature) changes the delivery capacity. The actual delivery capacity should be measured under operation conditions and adapted.





Dosing head ventilation V 6-15

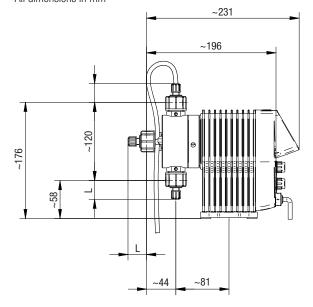




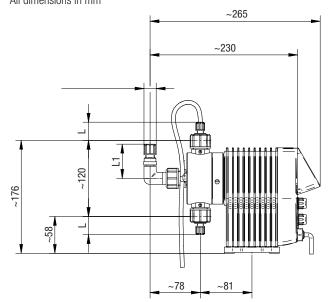
Dimensions

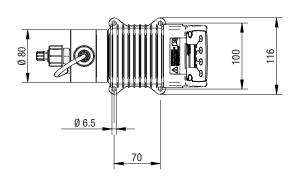
Dosing head ventilation V with MAGDOS

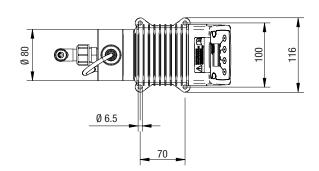
All dimensions in mm



Dosing head ventilation V with MAGDOS and optionally-available angle connection $\,$ All dimensions in $\,$ mm $\,$







Connection	Material	Scale	Nominal width	L	L1
	PVC	4/6 mm	DN4	31	47
Hose clamp connection		1/4" x 3/8"	1/4"	34	54
Hose clamp connection		6/9 mm	DN6	34	54
		6/12 mm	DN6	15	62

Dosing head ventilation standard - accessories









Angle connection

To prevent the kinking of the pressure hose.

Available connections with union nut G5/8: 4/6, 6/9, 1/4"x3/8" and 6/12.

Hose clamp connection set

Hose clamp connection set complete for the suction and discharge side.

Nominal width DN4 for hose 4/6 mm and Nominal width DN6 for hose 6/9 mm, 6/12 mm.





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